

6695



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6405G00531-3G-3

Job Sheet 179095



JL-S #3

8-21
(9-3)

Part No: RBW6405G00531-3G-3

Job Qty: 12 ea

Part Name: Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/13/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6405G00531-3G Rev. A IPP Rev. A 18.06.13 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Machining-3		JB 18-09-14
120	Mori Seiki	12 pcs	8/20/18	8/20/18	0.00	8.41	MORI SL-154		JB 18-09-14
130	QC	12 pcs	8/20/18	8/20/18	0.00	0.00	QC2 Machining-4		JB 18-09-14
132	Mill Conv	12 pcs	8/20/18	8/20/18	0.00	0.00	Mill Conv 1		
134	QC	12 pcs	8/20/18	8/20/18	0.00	0.00	QC2 Machining-2		18/9/17
140	QC	12 pcs	8/20/18	8/20/18	0.00	0.00	QC8 Machining-4		18-09-18
170	Outsource	12 pcs	8/20/18	8/20/18	0.00	0.00	Outsource13		18-09-18
180	Packaging	12 pcs	8/20/18	8/20/18	0.00	0.00	Packaging2		SEP 21 2018
190	QC	12 pcs	8/20/18	8/20/18	0.00	0.00	QC6		9-89
200	Packaging	12 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		
210	QC21-FG	12 Ea	8/20/18	8/20/18	0.00	0.00	QC21		18-09-24

Part Op 120 - 1-Machine as per DWG. FC317 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 132 - 1-Machine as per DWG. 2-Debur

170 - Issue P/O to GROUPE ALTECH: P/O 041055 - Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R0.750	AISI 4140 Quenched & Tempered Steel Round Bar 0.750" Dia.	5.3160 ft (.443 ea)	90-Start up Operation	5093067 5033398

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R0.750	5	41	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S110134



Part: RBW6405G00531-3G-3

Job No: 179095

Serial No/Batch: S110134

Revision: A

Inspector:

Exp Date:

Instructions:

itions

not be found.

Plex 9/13/18 9:31 AM dart.logan.david

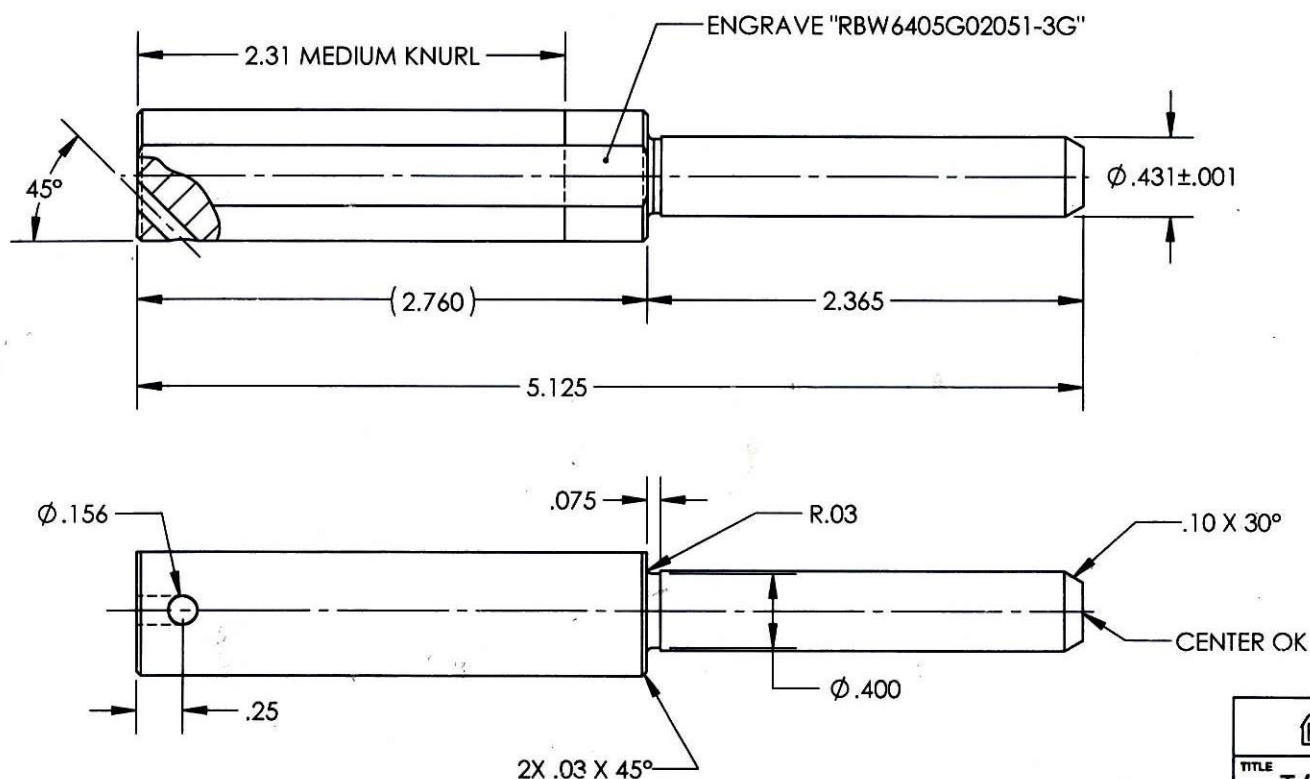
RBW 6405 600531-36-3

DAS 62

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D ENGRAVE NOTE WAS "3G6405G02051" IS "RBW6405G02051-3G".	2/8/2013	BIM	RJC



(-3)
PIN

RED BARN MACHINE	
T/R DAMPER LENGHT ADJUST	
DWG NO. RBW6405G00531-3G-3	REV A
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D Weil
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 12/12/2012
SHEET 3 OF 3	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041055**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041055
PO Date: 9/18/18
Due Date: 9/26/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179095	RBW6405G00531-3G-3	Pin -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	9/26/18	12 pcs	0 pcs	12 pcs	\$7.50/pcs	\$90.00

12 X

SEP 21 2018

DAS
38
88

Grand Total: \$90.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/19/18 11:45 AM dart.tsimiklis.chrisoula

CT



Certificat de Conformité / Certificate of Compliance

(012793-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012793- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
21-Sep-2018		Aman		041055 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6405G00531-3G-3 ✓ Rev.	RBW6405G00531-3G-3 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2 0.0003 THICK	ZINC CH	12 ✓	12	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

A

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.